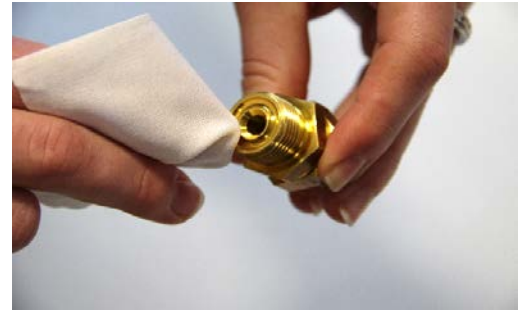
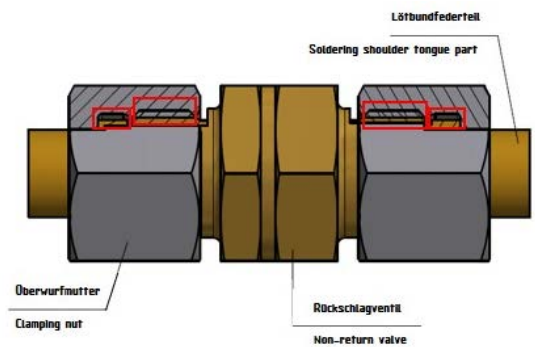


Mounting instructions for non-return valves

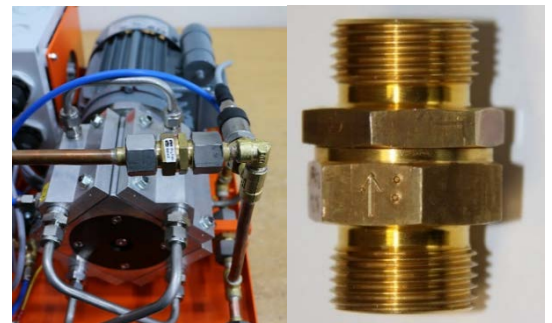
1. Clean tongue and groove with a fibre-free cloth before assembly.



2. Before assembly, lubricate the thread and soldering shoulder tongue part (marked in red) with a suitable lubricant.



3. Mount the non-return valve and tighten the clamping nuts by hand.
Attention! Observe the flow direction!
This is indicated by the arrow symbol.



4. Tighten the clamping nuts by applying the appropriate torque https://dilo.eu/fileadmin/dilo_de/2_SF6-Gas/1_Produkte/7_Ventile_und_Kupplungen/Torque_table_2021.pdf. and counter-holding on the hexagon of the non-return valve.

Attention! Without counter-holding on the hexagon of the non-return valve (as illustrated), the non-return valve can be damaged!

